

PORCH WINDOWS DIRECT**Xtend Fixed Glass Windows****Year-Round Outdoor Living**porchwindowsdirect.com
651-505-0062**A clean, durable solution for non-operating openings**

Every Xtend fixed window is custom-built with one clear pane of tempered safety glass in a powder-coated aluminum frame.

INCLUDED WITH EACH FIXED WINDOW

- **Clear single-pane tempered glass**
Each unit contains one solid piece of fixed safety glass secured inside the aluminum frame.
- **Complete powder-coated frame**
The frame is custom-made to the approved opening dimensions in Black, Brown, Tan, or White.
- **1-inch mounting flange**
A flat, predrilled mounting flange extends around all four sides and may remain visible or be covered with trim.
- **Fully assembled unit**
The glass and frame are assembled in Minnesota and arrive ready to place in the prepared opening.

INCLUDED WITH EACH ORDER

- **Installation screws**
We provide the correct screws for installation into wood-based framing or metal, based on needs.
- **Lexel sealant**
Clear sealant is supplied for sealing behind flange during installation per instructions.
- **Installation support**
Instructions and direct technical support are available for homeowners and contractors.

PLANNING FOR INSTALLATION

- **A properly framed opening is required**
Provide a flat, solid mounting surface at least 1 inch wide around all four sides.
- **Fixed units cannot be mulled**
The Xtend mull system is designed only for operable Xtend windows. Fixed units require their own framed openings.

COMMON APPLICATIONS

- **Lower porch panels**
Fixed tempered glass can be used below operable windows where an unobstructed view and additional protection are desired.
- **Fall-protection layouts**
For elevated porches, fixed lower panels may be part of a code-compliant guard solution when supported by properly designed structural framing. Code requirements and any required engineering are the responsibility of others.
- **Transoms**
A fixed unit can fill the space above a door or window when the opening is taller than the operating unit.
- **Trapezoids and sloped openings**
Custom four-sided trapezoids can follow a sloped porch roofline while maintaining a finished appearance.

SIZES AND SHAPE REQUIREMENTS

- **Custom-built to the opening**
Fixed units are made to the approved opening dimensions. Rectangles and squares must be at least 6 x 6 inches.
- **Trapezoid requirements**
Trapezoids must have four sides and include two 90-degree corners. Each side must be 5 1/2 to 96 inches long, and the two longest sides combined cannot exceed 144 inches.
- **One piece of glass per frame**
Each fixed unit contains a single glass panel. Larger layouts may require multiple separately framed units. Divided-lite designs and mullions are not available.

Warranty and service

The powder-coated aluminum frame is covered by our lifetime warranty. Contact us directly with service questions.

Need help planning a fixed-glass layout?

Send us your opening sizes and a photo or drawing of the porch.

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